

ADVANCED COMPOSITE TOOLING SOLUTIONS

SAFETY DATA SHEET

according to 1907/2006/EC, Article 31

CTS 101 Stage 1 Sealer Part A

Revision 2 Date 2016-05-27

SECTION 1: Identification of the su	bstance/mixture and of the company/undertaking
1.1. Product identifier	
Product name	CTS 101 Stage 1 Sealer Part A
1.2. Relevant identified uses of the	substance or mixture and uses advised against
Product Use	[SU3] Industrial uses: Uses of substances as such or in preparations at industrial sites; [PC1] Adhesives, sealants; [PROC10] Air spray gun application; [ERC4] Industrial use of processing aids in processes and products, not becoming part of articles;
Description	Industrial Tooling Board Sealer.
1.3. Details of the supplier of the sat	fety data sheet
Company	Compotool Ltd
Address	39 Vesty Drive Mt Wellington Auckland 1060 New Zealand
Web	www.compotool.com
Telephone	+64 9 573 1970
Fax	+64 9 573 1973
Email	info@compotool.com
1.4. Emergency telephone number	
Emergency telephone number	+44 (0) 7813764760
SECTION 2: Hazards identification	

2.1. Classification of the substance or mixture

2.1.1. Classification - 67/548/EEC	Xi; R36/38, F; R10 F; R11, T; N, Xn; R22 Xn; R23/24/25 Xn; R39/23/24/25 F; R11, Xn; R20, Xn; R22 Xi; R36/37 Xi; R36/37/38 Xn; Harmful F; Flammable Xi: Irritating T; Toxic N; Environment.
	Highly flammable liquid. May cause an allergic skin reaction. May cause respiratory irritation. May cause eye
	damage.
Main hazards	
	Acute Tox. Oral 5; H303, Acute Tox. Derm 5; H313, Flam Liq. 4; H227, Flam Liq. 3; H226, Acute Tox. Oral 3;
2.1.2. Classification - EC	H301, Acute Tox. Derm 3 H311, Acute Tox. Inhal 3 H331, Acute Tox. Aqua 2 H411, STOT SE 3; H335, H336,
1272/2008	STOT RE 2; H373, Flam Liq. 2; H225, Skin Irrit. 2; H315, Eye Irrit. 2b; H320, STOT SE 3; H335. Acute Tox. 4;

Revision

2

Date 2016-05-27

H302. Acute Tox. 4; H312. Acute Tox. 4; H332. Skin Irrit. 2; H315. Eye Irrit. 2; H319.

2.2. Label elements

Hazard pictograms

Signal Word

Hazard Statement

Danger.

Acute Tox. Oral 5; H303, Acute Tox. Derm 5; H313, Flam Liq. 4; H227, Flam Liq. 3; H226, Acute Tox. Oral 3; H301, Acute Tox. Derm 3 H311, Acute Tox. Inhal 3 H331, Acute Tox. Aqua 2 H411, STOT SE 3; H335, H336, STOT RE 2; H373, Flam Liq. 2; H225, Skin Irrit. 2; H315, Eye Irrit. 2b; H320, STOT SE 3; H335. Acute Tox. 4; H302. Acute Tox. 4; H312. Acute Tox. 4; H332. Skin Irrit. 2; H315. Eye Irrit. 2; H319.

2.2. Label elements

2	Hionor	v Ctal	lament.

P232 - Protect from moisture.

P233 - Keep container tightly closed.

P240 - Ground/bond container and receiving equipment.

P260 – Do not breathe dust/fumes/gas/mist/vapours/spray.

P261 - Avoid breathing dust/fumes/gas/mist/vapours/spray.

P264 - Wash thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P271 – Use only outdoors or well ventilated area.

P280 – Wear protective gloves/protective clothing/eye protection/face protection.

P281 - Use personal protective equipment as required.

P284 – wear respiratory protection.

P303+P361+P352 – IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash with plenty of soap and water.

P304+P340 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P305+P351+P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention.

P337+P313 - If eye irritation persists: Get medical attention.

P403 - Store in a well ventilated place.

Precautionary Statement:

P403+P233 - Store in a well ventilated place. Keep container tightly closed.

Disposal

P501 - Dispose of contents/container to hazardous waste

SECTION 3: Composition/information on ingredients

Revision 2 Date 2016-05-27

3.1. Substances

67/548/EEC / 1999/45/EC

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification	M-factor.
Polyorganosiloxane		63148-62-9			(10-30)%w/w	Xi; R36/38,	
2 - Butanone		78-93-3			(50-80)%w/w	F; R10, Xn; R20/21, Xi; R38	
Methanol		67-56-1	614-229-4	603-001-00-X	<5%w/w	F; R11, T; N, Xn; R22 Xn; R23/24/25 Xn; R39/23/24/25	
Ethanol		64-17-5	201-083-8	3	<5%w/w	F; R11, Xn; R20, Xn; R22 Xi; R36/37 Xi; R36/37/38	

Revision 2 Date 2016-05-27

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification	M-factor.
Polyorganosiloxane		643148-62-9			(10-30)%w/w	Acute Tox. Oral 5 - H303	
						Acute Tox. Derm 5 - H313	3
2 - Butanone		78-93-3			(50-80)%w/w	STOT SE 3 - H335	
						Flam Liq. 3 – H226	
						Acute Tox. 4 – H312	
						Acute Tox. 4 - H332	
						Skin Irrit. 2 – H315	
Methanol		67-56-1	614-220-4	603-001-00-X	<5%w/w	Flam Liq. 3 - H226	
Wethanor			014-220-4	000-001-00-X	-3 /0W/W	Acute Tox. Oral 3 - H301	
						Acute Tox. Derm 3 - H31	1
						Acute Tox. Inhal 3 - H331	
						Acute Tox. Aqua 2 - H411	
						STOT SE 3 - H335, H336	
						STOT RE 2 - H373	
Ethanol		64-17-5	200-578-6		<5%w/w	Flam Liq. 2 - H225	
						Skin Irrit. 2 - H315	
						Eye Irrit. 2b - H320	
						Flam Liq. 4 - H227	
						Acute Tox. 4 – H302	
						Acute tox. 4 – H312	
						Acute Tox. 4 - H332	

Further information

L		
	SECTION 4: First aid measures	
	4.1. Description of first aid measure	es e
	Inhalation	Seek medical advice and clearly identify substance. Move to fresh air, keep the victim laying down and restful. If breathing has stopped, give artificial respiration.
	Eye contact	Rinse immediately with plenty of water for 10-15 minutes and seek medical advice. Keep eyelids well open to rinse the whole eye surface and eyelids with water. Continue to bathe eyes during transport to medical practitioner.
	Skin contact	Wipe off excess material with cloth or paper. Wash with plenty of water or soap and water, immediately remove all contaminated clothing.

Revision 2 Date 2016-05-27

Ingestion	If conscious, give large amounts portions of water to drink. Seek medical advice immediately and produce the
	label or packaging. Never give an unconscious person anything to drink. DO NOT INDUCE VOMITING.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	Irritating to skin.
Ingestion	Harmful: if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Inhalation	If medical advice is needed, have product container or label at hand.
Eye contact	Seek medical attention if irritation or symptoms persist.
Skin contact	Seek medical attention if irritation or symptoms persist.
Ingestion	Seek medical attention if irritation or symptoms persist.

General information

General information	
	After absorbing large amounts of substance: Liberation of reaction products can lead to symptoms of poisoning. Possible signs of poisoning: daze, dizziness, nausea, colicky abdominal pain, respiratory disturbance.
Further information	
	If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures	S Control of the cont
5.1. Extinguishing media	
	Use as appropriate: Foam, Carbon dioxide (CO2), Dry chemical. Use water jet.
5.2. Special hazards arising from	the substance or mixture
	Emits toxic fumes of carbon monoxide and carbon dioxide at elevated temperatures
5.3. Advice for firefighters	
	Self-contained breathing apparatus. Wear protective gloves/protective clothing/eye protection/face protection. Highly flammable liquid and vapour.
Further information	
	See section 8 for further information.

Revision 2 Date 2016-05-27

	tive equipment and emergency procedures Wear personal protective equipment (see section 8). Avoid inhaling mists and vapours. Avoid contact with skin
	and eyes. Remove all sources of ignition.
6.2. Environmental precautions	
	Prevent material from entering sewers or surface waters. Contain any fluid that runs out using suitable
	material e.g. earth, sand or cloth.
6.3. Methods and material for co	ntainment and cleaning up
	Take up mechanically and dispose of according to local/state/federal regulations. Absorb with a liquid binding
	material such as diatomaceous earth and dispose of according to local/state/federal regulations. Contain large
	amounts and pump up into suitable containers.
6.4. Reference to other sections	
	See section 8 & 13 for further information.
SECTION 7: Handling and storage	ge
1.1. Precautions for safe handling	9
	Ensure adequate ventilation. Avoid contact with acids. Avoid formation of aerosols. In case of aerosol
	formation special protective measures are required (exhausting by suction, respiratory protection.
7.2. Precautions against fire and	
,	Avoid prolonged storage at elevated temperatures under wet or acidic conditions.
Suitable packaging	
Suitable packaging	Avoid prolonged storage at elevated temperatures under wet or acidic conditions.
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Suitable packaging	Avoid prolonged storage at elevated temperatures under wet or acidic conditions.
Suitable packaging 7.3. Specific end use(s)	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container.
	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container.
Suitable packaging 7.3. Specific end use(s)	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container. Industrial Mould & Tooling Board Sealer. Keep container tightly closed and store in a cool, well ventilated place. Protect from against sun. Protect against moisture.
Suitable packaging 7.3. Specific end use(s) Further information SECTION 8: Exposure controls/p	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container. Industrial Mould & Tooling Board Sealer. Keep container tightly closed and store in a cool, well ventilated place. Protect from against sun. Protect against moisture.
Suitable packaging 7.3. Specific end use(s) Further information	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container. Industrial Mould & Tooling Board Sealer. Keep container tightly closed and store in a cool, well ventilated place. Protect from against sun. Protect against moisture.
Suitable packaging 7.3. Specific end use(s) Further information SECTION 8: Exposure controls/p	Avoid prolonged storage at elevated temperatures under wet or acidic conditions. Store in original container. Industrial Mould & Tooling Board Sealer. Keep container tightly closed and store in a cool, well ventilated place. Protect from against sun. Protect against moisture.



Revision 2 Date 2016-05-27

Polyorganosiloxane	Not reported
Mineral Fillers Unspecified	Not reported
Vegetable Oil Derivatives	Not reported
Methanol	TWA 8 H 1920 mg/m³ (1000ppm)
Ethanol	TWA 1880 mg/m³ (1000ppm)
Butyl Cellosolve	Long-term exposure limit (8-hour
	TWA): WEL 25 ppm 123 mg/m3
	Short-term exposure limit (15-
	minute): WEL 50 ppm 246 mg/m3

8.2. Exposure controls

	Ensure adequate ventilation of the working area. In case of insufficient ventilation, wear suitable respiratory
8.2.1. Appropriate engineering	equipment.
controls	
8.2.2. Individual protection	Adopt best Manual Handling considerations when handling, carrying and dispensing. Wear chemical protective
Measures	clothing. Suitable foot protection e.g. boots.
Eye / face protection	Safety glasses with side-shields.
Skin protection – Hand protection	Chemical resistant gloves (PVC).
Skin protection – Other	Wash hands after handling the product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. Suitable half mask respirator with filter P3 (EN 141A1/A2).
8.2.3. Environmental exposure	Do not empty into drains; dispose of this material and its container in a safe way.
controls	

Revision

2

Date 2016-05-27

8.3. Exposure controls

Occupational exposure controls	Do not breathe dust or vapour. Wash all contaminated clothing before reuse. Wash hands after handling the
	product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Liquid

Colour Blue

Odour Slight

Flammability (solid, gas) Flammable

Upper Explosive Limit No data available

Lower Explosive Limit No data available

Vapour pressure No data available

Vapour density No data available

Partition coefficient No data available

Auto ignition temperature No data available

Viscosity 312 cP or 250 cS @ 25°C.

Explosive properties None

Oxidising properties None

Odour threshold No data available

pH No data available

Initial boiling point >35°C

Flash point >36°C

Evaporation rate No data available

Solubility No data available

9.2. Other information

Specific gravity 1.27 (

1.27 (25°C.)

VOC (Volatile organic compounds)

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

See section below for further information.



Revision 2 Date 2016-05-27

10.2. Chemical stability	
	Stable under normal conditions.
10.3. Possibility of hazardous read	tions
	Will not polymerize.
10.4. Conditions to avoid	
	Avoid prolonged storage at elevated temperatures under wet or acidic conditions
10.5. Incompatible materials	
	Incompatible with strong oxidizers and alkalis
10.6. Hazardous decomposition pr	roducts
	Emits toxic fumes of carbon monoxide and carbon dioxide at elevated temperatures. Methanol and ethanol fumes are produced by decomposition.
SECTION 11: Toxicological inform	ation
11.1. Information on toxicological	effects
Acute toxicity: Assessment	Based on the available data acute toxic effects are not expected after single oral exposure. Inhalable aerosols containing amino functional polysiloxanes may cause harmful effects in the lung in animal experiments. Due to the large influencing parameters (e.g. amine function, degree of substitution, viscosity, composition) an estimation of the toxicological effect on the lung is not possible for untested products of this category. In such cases exposure to inhale aerosols must be prevented by adequate technical measures.
11.1. Information on toxicological	effects
Germ cell mutagenicity	No mutagenic effects reported.
Carcinogenicity	No carcinogenic effects reported.
Reproductive toxicity	No teratogenic effects reported.
0707 : 1	May cause drowsiness or dizziness.
STOT-single exposure STOT-repeated exposure	Not expected to cause organ damage from prolonged or repeated exposure.
Aspiration hazard	Product may pose an aspiration hazard.
Repeated or prolonged exposure	Prolonged or repeated exposure of methanol may cause: irritation of the mucosa, nausea, vomiting,

headaches, vertigo and visual disorders, acidosis, spasms, narcosis, and coma.

2

Date 2016-05-27

11.1.4. Toxicological Information

Polyorganosilicate	No Data Available
Mineral Fillers Unspecified	No Data Available
Vegetable Oil Derivatives	No Data Available
Methanol	Acute Tox. LD50 Oral Rat 5628 mg/kg
	Acute Tox. LD50 Inhal Rat 4h 64000ppm
	Acute Tox LD 50 Derm Rabbit 15800 mg/kg
	Skin Irrit Rabbit 24h
	Eye Irrit Rabbit 24h
Ethanol	Acute Tox. Oral LD50 Rat 7060 mg/kg
	Acute Tox Inhal LC50 Rat 66000 mg/l
	Acute Tox. Derm LdLo Rabbit 20000 mg/kg
Butyl Cellosolve	Acute Tox. Oral LD50 Guin. Pig 1400 mg/kg
	Acute Tox. Oral LD50 Rat 1745 mg/kg
	Skin Irrit. LD50 Rat 2270 mg/kg
	Acute Tox. Inhal. Rat 7h 700 ppm

Further information

Exposure above the recommended occupational exposure limit (OEL) may cause adverse health effects.

Vapour, Inhalation is irritating to the respiratory tract and may cause damage to the central nervous system.

May cause dizziness and headache. Irritating to eyes.

SECTION 12: Ecological information

12.1. Toxicity

Methanol	Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 19,000.00 mg/l - 96 h
	LC50 - Cyprinus carpio (Carp) - 36,000.00 mg/l - 48 h
	Toxicity to daphnia and other aquatic EC50 - Daphnia magna (Water flea) - 24,500.00 mg/l - 48 h
Ethanol	Aquatic toxicity – fish : In high concentration it harms fish and plankton; LC50 (fish, 96 hours) – 15.3 mg/L
	(Pimephales promelas)
	Aquatic toxicity – daphnia : Threshold for deleterious effects in small crustaceans upwards of 7.800 mg/l;
	EC50 (Daphnia, 48 hours) – 5012 mg/L (Ceriodaphnia dubia)
	Aquatic toxicity – algae : Toxic threshold concentration: Pseudomonas putida upwards of 6.500mg/l,
	Scenedesmus quadricauda upwards of 5.000mg/l, Microsystis aeruginosa upwards of 1.450ml/L
	IC50 (algae, 72 hours) – 275 mg/L
12.2. Persistence and deg	radability
	No data is available on this product.

12.3. Bio accumulative potential



Revision Date 2016-05-27 No data is available on this product. Partition coefficient CTS 101 Stage 1 Sealer Part A 12.4. Mobility in soil Insoluble in water. Silicone content: Absorbed by floating particles. Separation by sedimentation. 12.5. Results of PBT and vPvB assessment This product is not, or does not contain a substance that is a PBT or a vPvB. 12.6. Other adverse effects No Specific data. SECTION 13: Disposal considerations General information Dispose of in compliance with all local and national regulations. Disposal methods Do not empty into drains, dispose of this material at hazardous or special waste collection point. Disposal of packaging Dispose of according to regulations by incineration in a special waste incinerator. **Further information** Completely discharge containers (no tear drops, no powder, scraped carefully). Containers may be re-used. SECTION 14: Transport information Hazard pictograms 14.1. UN number UN1993 14.2. UN proper shipping name Flammable Liquid N.O.S.



14.3. Transport hazard class (es)

Revision 2

	Date 2016-05-2
ADR/RID	3
Subsidiary risk	
IMDG	3
Subsidiary risk	
IATA	3
Subsidiary risk	_
14.4. Packing group	
Packing group	III
14.5. Environmental hazards	
Environmental hazards	Yes
Marine pollutant	Yes
14.6. Special precautions for use	
	Not applicable.
14.7. Transport in bulk according	to Annex II of MARPOL 73/78 and the IBC Code
	Not applicable.
ADR/RID	
Hazard ID	3Z
Tunnel Category	(D/E)
IMDG	
EmS Code	F-A. S-E
IATA	
Packing Instruction (Cargo)	364
Maximum quantity	60L
Packing Instruction	363
(Passenger)	
Maximum quantity	5L
SECTION 15: Regulatory information	ation
15.1. Safety, health and environ	mental regulations/legislation specific for the substance
Regulations	COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC. REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

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Revision 2 Date 2016-05-27

15.2. Chemical safety assessment

Further information		

SECTION 16: Other information

Revision Information	Not Relevant.
Text Hazard	R10 – Flammable.
Statements in Section	R11 – Highly Flammable
2 and 3	R20 – Harmful by inhalation.
	R21 – Harmful in contact with skin.
	R22 – Harmful if swallowed
	R36/37/38 – Irritating to eyes, respiratory system and skin.
	R36/38 – Irritating to eyes and skin.
	R37/38 – Irritating to respiratory system and skin.
	H225 – Highly flammable liquid and vapour.
	H226 – Flammable liquid.
	H227 – Combustible liquid.
	H301 – Toxic is swallowed.
	H302 – Harmful if swallowed.
	H303 – May be harmful if swallowed.
	H311 – Toxic if in contact with skin.
	H312 - Harmful in contact with skin.
	H313 – May be harmful in contact with skin.
	H315 – Causes skin irritation.
	H319 – Causes serious eye irritation.
	H320 – Causes eye irritation.
	H331 – Toxic if inhaled.
	H332 - Harmful if inhaled.
	H335 – May cause respiratory irritation.
	H336 – May cause drowsiness or dizziness.
	H373 – May cause damage to organs through prolonged or repeated exposure.
	H411 – Toxic to aquatic life with long lasting effects.
Maximum content of	Not Reported
VOC	

Further information

The information supplied in this Safety Data Sheet is designed only as guidance for the safe use,

Storage and handling of the product. This information is correct to the best of our knowledge and

Relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.